



## RESIDENTIAL LIVING FURNITURE

Bunkable beds,  
dressers, desks,  
chairs, bookcases,  
and more...

# Moving in

Correctional Industries residential living furniture is guaranteed against defects in workmanship or materials. Our goal is to provide the greatest value and lowest cost over the life of the product.



Showcase your institution's commitment to a quality education in the style and craftsmanship of furniture from Washington State Correctional Industries.



Create great living spaces with furniture that provides all the comfort and convenience of home. It not only looks good, but is comprised of separate components designed to work together to create the right space for each room.



# *Feeling at home*



Our customers find value in our products and services — modular room solutions, durable and efficient, and all installed professionally and on time.



# Striving to succeed

Many incarcerated individuals gain work experience and training as they produce high quality, competitively priced products, which translates into enormous benefits for taxpayers, the incarcerated who work in CI, and our customers.



Stability and comfort reduce distractions and provide residents an environment where they can concentrate on learning.



- Loftable/Bunkable Beds
- Student Desk Chairs
- Bookcases
- Nightstands
- Stackable Drawers
- Desks and Hutches
- Pedestals
- Lounge Seating
- Dressers
- Wardrobes

*Ask us about our classroom and library furniture too!*

**STANDARD FEATURES**

Correctional Industries builds a composite product that includes: laminate tops for a solid, cleanable, mar-resistant writing surface; solid wood drawer fronts for impact-resistance, warmth and style; and exterior doors, sides and backs constructed from 9 layer plywood that is resistant to cracking, shrinking and warping.



Correctional Industries residential living furniture is durable enough to handle everyday living and easily adapts to your ever-changing requirements.



#### SPACE PLANNING AND DESIGN

Our furniture will meet the various needs of residence hall student rooms. We offer design and space planning services; with an overhead floor plan and 3-D views, you can see what each room will look like. CI has the capability and willingness to design to the unique requirements of your specific residence hall. That's why Correctional Industries should be your first choice in residential living furniture!

# *Achieving goals*



Our furniture is designed for easy component repairability, utilizing a 32mm construction system with steel-to-steel fasteners allowing replacement of a top, side panel or back panel quickly, easily and cost-effectively.



# Thinking ahead

Correctional Industries manufactures residential living furniture in the spirit of ADA legislation for barrier-free disabled access.

## BARRIER-FREE ACCESSIBILITY

We add higher toe kicks on our dressers and wardrobes, set the legs back on our desks, and make the drawer pedestal movable. We add drawer pulls to our drawer fronts (in addition to integral pulls), and reposition the pulls, mirrors and other options to be accessible from a sitting or standing position.

Our barrier-free designs integrate seamlessly with standard room configurations.



Correctional Industries takes pride in researching, developing and manufacturing products that are environmentally friendly and diverse in design.

#### SUSTAINABLE PRACTICES

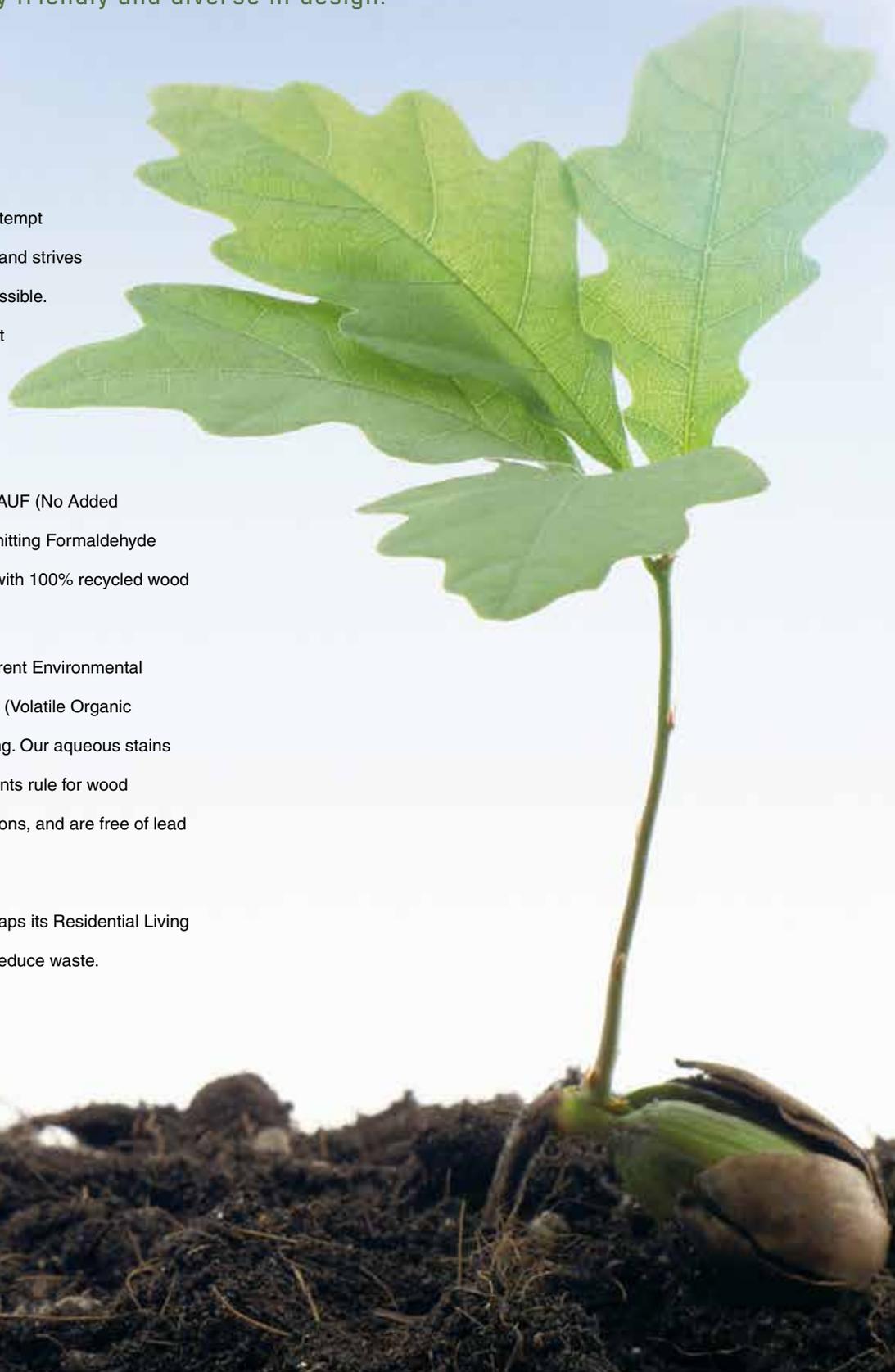
Correctional Industries makes every attempt to source all wood products regionally and strives to use recycled materials whenever possible.

Correctional Industries designs product for optimal yield. Fall-off is always used in the manufacturing of other product when allowed.

The plywood we purchase meets all NAUF (No Added Urea Formaldehyde) and Ultra Low Emitting Formaldehyde standards. The particleboard is made with 100% recycled wood with NAUF.

We only use lacquer that meets all current Environmental Protection Agency regulations for VOC (Volatile Organic Chemicals) emissions for wood finishing. Our aqueous stains meet the federal Hazardous Air Pollutants rule for wood finishes, meet all existing VOC regulations, and are free of lead and chromate hazards.

Correctional Industries also blanket-wraps its Residential Living Furniture for all shipments in order to reduce waste.





WASHINGTON STATE  
CORRECTIONAL INDUSTRIES

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## *Mission Statement*

Correctional Industries is committed to maintain and expand work training programs which develop marketable job skills, instill and promote positive work ethics, and reduce the tax burden of corrections.

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